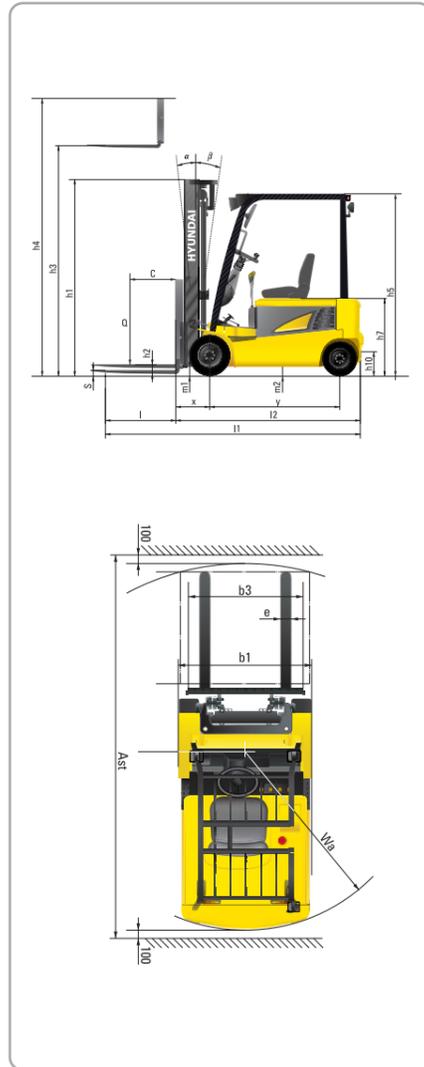


## Dimension



## Specification

Identification					
1.1	Manufacturer		HYUNDAI	HYUNDAI	HYUNDAI
1.2	Manufacturer's type designation		16B-7	18B-7	20B-7
1.3	Drive : electric(battery or mains), diesel, petrol, fuel gas, manual		ELECTRIC	ELECTRIC	ELECTRIC
1.4	Type of operation : hand, pedestrian, standing, seated, order - picker		SEATED	SEATED	SEATED
1.5	Load capacity / rated load	Q kg	1,600	1,750	2,000
1.6	Load center distance	c mm	500	500	500
1.8	Load distance, center of drive axle to fork	x mm	360	360	365
1.9	Wheelbase	y mm	1,355	1,440	1,440
Weights					
2.1	Service weight	kg	2,995	3,195	3,300
2.2	Axle loading, loaded front / rear	kg	4,094/501	4,403/592	4,724/576
2.3	Axle loading, unloaded front / rear	kg	1,463/1,532	1,513/1,682	1,513/1,787
Wheels, Chassis					
3.1	Tires : solid rubber, superelastic, pneumatic, polyurethane		SE	SE	SE
3.2	Tires size, front(φ x width)		18x7-8	18x7-8	200/50-10
3.3	Tires size, rear(φ x width)		16x6-8	16x6-8	16x6-8
3.5	Wheels, number front/rear(x = driven wheels)		2x/2	2x/2	2x/2
3.6	Track width, front	mm	895	895	905
3.7	Track width, rear	mm	880	880	880
Basic Dimensions					
4.1	Mast / fork carriage tilt forward / backward	degrees	5 / 7	5 / 7	5 / 7
4.2	Lowered mast height	h1 mm	2,120	2,120	2,129
4.3	Free lift	h2 mm	135	135	140
4.4	Lift height	h3 mm	3,325	3,325	3,330
4.5	Extended mast height	h4 mm	4,332	4,332	4,332
4.7	Overhead load guard (cab) height	h5 mm	1,970	1,970	1,980
4.8	Seat height	h7 mm	920	920	930
4.12	Coupling height	h10 mm	250	250	250
4.19	Overall length	l1 mm	2,931	3,016	3,031
4.20	Length to face of forks	l2 mm	2,031	2,116	2,131
4.21	Overall width	b1 mm	1,100	1,100	1,105
4.22	Fork dimensions	s / e / l mm	900x100x35	900x100x35	900x100x40
4.23	Fork carriage ISO 2328, class / type A, B		2A	2A	2A
4.24	Fork - carriage width	b3 mm	980	980	980
4.31	Ground clearance, loaded, under mast	m1 mm	85	85	94
4.32	Ground clearance, centre of wheelbase	m2 mm	90	90	100
4.33	Aisle width for pallets 1,000 x 1,200 crossways	Ast mm	3,370	3,455	3,465
4.34	Aisle width for pallets 800 x 1,200 length ways	Ast mm	3,190	3,275	3,285
4.35	Turning radius	Wa mm	1,685	1,770	1,780
4.36	Smallest pivot point distance	mm	-	-	-
Performance Data					
5.1	Travel speed, loaded / unloaded	(48V) km/h (36V) km/h	16/17 15/16	16/17 15/16	16/17 15/16
5.2	Lift speed, loaded / unloaded	(48V) mm/s (36V) mm/s	410/600 330/500	410/600 330/500	410/600 330/500
5.3	Lowering speed, loaded / unloaded	mm/s	500/450	500/450	500/450
5.5	Drawbar pull, S2 30 min	(loaded) N (unloaded) N	- -	- -	- -
5.6	Max. drawbar pull, S2 5 min	(loaded) N (unloaded) N	15,102 14,759	15,190 14,710	14,367 14,043
5.7	Gradient performance, S2 3 min	(loaded) % (unloaded) %	- -	- -	- -
5.8	Max. gradient performance, S2 5 min	(loaded) %	29.5	27.5	24.5
5.10	Service brake		Hydr.	Hydr.	Hydr.
E - Motor					
6.1	Drive motor rating S2 60 min	(48V / 36V) kW	4.4/3.5	4.4/3.5	4.4/3.5
6.2	Lift motor rating at S3 - 15% (S2 10min)	(48V / 36V) kW	15.8/9.9	15.8/9.9	15.8/9.9
6.4	Battery voltage, nominal capacity K5	V / A h	48 / 505	48 / 585	48 / 585
6.5	Battery weight (min)	kg	710	835	835
	Battery dimensions L / W / H	mm	990/545/636	990/630/636	990/630/636
Other Details					
8.1	Type of drive control		AC	AC	AC



■ Some of the photos may include optional equipment.

We build a better future

FORKLIFT TRUCKS Environmentally - Friendly

# 16/18/20B-7 AC

**HYUNDAI | FORKLIFT**  
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2012. 02 Rev.3

**HYUNDAI**  
HEAVY INDUSTRIES CO.,LTD.

# The New AC Control B Series

Designed with a durable frame and built to offer excellent stability and a smooth ride. The newly designed AC control forklifts are built to be real workhorses.



■ Some of the photos may include optional equipment.

## High Technology ZAPI Controller Eliminate "almost noiseless"

The efficient, 8Khz(high frequency) ZAPI controller provides smooth operation and protection for low & high voltage, overheating and fault recording.

- Features**
- Regeneration : Direction change, Deceleration, Braking
  - The new AC motors offers a of 10% greater efficiency than traditional DC motors
  - Various performance models are available to maximize efficiency and equipped to work in all types of operations
  - Enhanced Efficiency
    - H (High) Mode, N (Normal) Mode, E (Economic) Mode
  - Turtle Mode : 10km/h



## Superior Power with Optimal Performance

Efficient, smooth driving, ergonomically designed, AC control B series are built to meet your needs.



### Increased Mast tilting Angle

Utilizing the mast tilting angle of 5 degrees forward and 7 degrees backward, the operator can rapidly perform hydraulic functions.



### Wet Disc Brake System

The wet disc brake system is virtually maintenance free and is enclosed to protect from dust and water.



### Fully Hydrostatic Power Steering

A hydraulic steering system ensures smooth & precise steering which prevents kick-back.

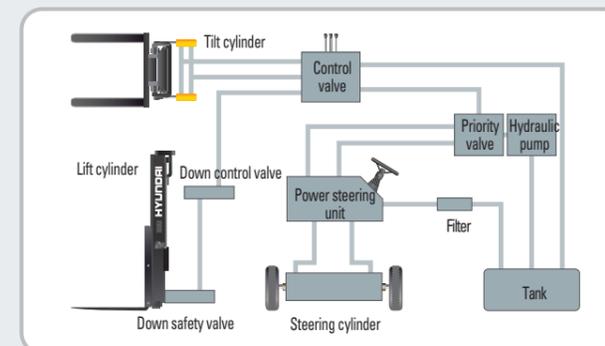


### OPSS (Operator Presence Sensing System)

Control of mast tilting, lifting and lowering is not possible through operation of the appropriate control when the operator is not in the seat

### Fork Safety Features

When the forks are being lowered, a down-control valve maintains the controlled speed. The down-safety valve prevents forks from dropping down in case of sudden damage to the hydraulic lines.



### State-of-the-art hydraulic System

The latest large-capacity hydraulic system reacts quickly during operation, and a low noise control valve increases both efficiency and durability.



### 4-Wheel Center Pivot

The newly designed 4-wheel center pivot allows the forklift to navigate with an extremely small turning radius compared to other forklifts.

### Anti-Rollback System, Faster Travel Speed & Gradeability

ZAPI's anti-rollback system provides safe ramp operation plus exceptional ramp start capabilities.

The powerful high-output motors provide greater acceleration, better gradeability and faster travel speed on any tough terrain or slope.



### Travel Speed (MAX)

Model	km/h
16B-7	17
18B-7	17
20B-7	17

### Gradeability (MAX)

Model	%
16B-7	29.5
18B-7	27.5
20B-7	24.5

## Comfortable Operation

A design based on human engineering relieves fatigue and increases operator's efficiency.



### Adjustable Steering Wheel

Steering wheel can be adjusted by a lever on the right-hand side for the most comfortable operator position.



### High visibility for safe operation

The operator is able to work with increased safety and accuracy.



### Easy Control Direction Lever

Finger tip control of forward and reverse lever allows the operator to control the equipment with minimal effort.



### Perfect Fit For Long Work Cycles

An ergonomically designed operator's compartment enables the driver to select the most comfortable working position for increased productivity.



### Multi-Functional Switch

Integrated multi-functional switch lever enables the driver to operate lights that includes a secondary horn position.



### The Ergonomic Pedal Position & Non-slip Mat

Based on human engineering, the accelerator and brake pedals are optimally positioned for convenience while operating the equipment.



### AC Control System Features

- \_ Excellent Control Ability
  - Various performance modes to meet all working conditions
  - Slow rolling on ramp & ramp start
- \_ Enhanced motor efficiency & Excellent regeneration

■ Some of the photos may include optional equipment.



### Prompt Response of Operating Control Levers

Only minimal operator's effort is required for precise, safe and productive control.

### Easily Adjustable, Full Suspension Seat

An attractive and adjustable seat, based on a human engineering design, provides greater comfort, safety and durability.

\* Options : Seat belt, Arm rest, Hip restraint



### Self - diagnostic LCD Monitor

The LCD monitor has a back-light system to provide a clear view of the system's operation in all environments. The monitor provides information about operation error, system fault, battery level, hour meter and selected performance mode. Other various functions include items such as self diagnostics and password activation. These features are can be accessed without the need of a laptop or handset.

### Keyboard Buttons / Performance mode

Operator can select performance mode easily according to working condition.

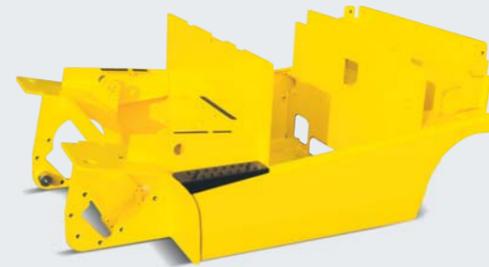
### Console Box & Cup Holder

Additional storage spaces are available on the right side for operator convenience.



# High Durability & Simple Arrangement

An ideal arrangement of component parts ensures easy access and convenience for maintenance.



## Heavy Duty Single Frame

Heavy duty single type frame, designed on the basis of accurate structural analysis, guarantees durability and safety.

■ Some of the photos may include optional equipment.



## Strong Overhead Guard

The safety overhead guard meets EEC and ANSI regulations and protects the operator during hazardous work.



## Parking Brake

Ratchet type parking brake requires less effort from the operator to set.



## Hand Grip & Large Footboard

Wide "open" step and large hand grip offer convenience and safety when entering and exiting the truck.

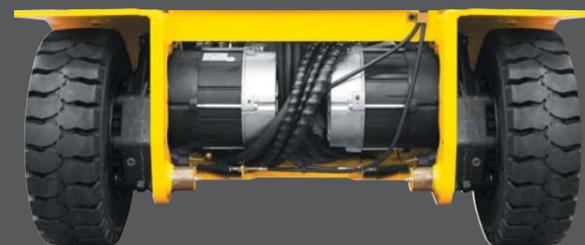


## Rear Safety Lamp

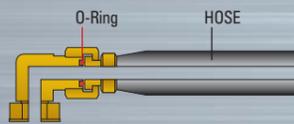
Rear combination lamps with turn signal lamps, tail lamp and brake lights are positioned for high visibility to ensure safety.

## High quality AC motors

Enclosed motors prolong durability. No brush and no commutator. (No arc and no spark)



## Battery Locking System



## ORFS (O-Ring Face Seal)

ORFS type hose prevents the leaking of hydraulic oil.

# Easy Maintenance & Serviceability



## Easy battery replacement

Battery change is easy with swing-up compartment and slotted overhead guard. Opening and closing of battery cover is made effortless with a gas-spring assist cylinder.



## A concentrated fuse box for easy inspection



## Oil Tank Port



## Steering Sensor



## Pump motor



## Battery Disconnect Lever



## Easy to Check Brake Oil Level



## High Visibility Headlights & Rear Work Light



## DC-DC Converter

DC-DC converter exceeds UL & CE requirements to prevent short circuit, overload and reverse polarity

Mast Specification (16/18B-7)

Mast Type	Overall Height (Lowered) (mm)		Maximum Fork Height (mm)		Free Lift (mm)				Tilt Angle (deg) Fwd / Bwd		Load Capacity without side shift at 500mm LC (kg)		Load Capacity with side shift at 500mm LC (kg)		Truck Weight (Unloaded) (kg)		
	16B-7	18B-7	16B-7	18B-7	With Backrest		Without Backrest		16B-7	18B-7	16B-7	18B-7	16B-7	18B-7	16B-7	18B-7	
					16B-7	18B-7	16B-7	18B-7									
2 / Stage limited free lift	V250	1720	1720	2525	2525	135	135	135	135	5 / 7	5 / 7	1600	1750	1500	1650	2927	3127
	V270	1820	1820	2725	2725	135	135	135	135	5 / 7	5 / 7	1600	1750	1500	1650	2940	3140
	V300	1970	1970	3025	3025	135	135	135	135	5 / 7	5 / 7	1600	1750	1500	1650	2960	3160
	* V330	2120	2120	3325	3325	135	135	135	135	5 / 7	5 / 7	1600	1750	1500	1650	2979	3179
	V350	2220	2220	3525	3525	135	135	135	135	5 / 7	5 / 7	1600	1750	1500	1650	2992	3192
	V370	2320	2320	3725	3725	135	135	135	135	5 / 7	5 / 7	1600	1750	1500	1650	3006	3206
	V400	2470	2470	4025	4025	135	135	135	135	5 / 7	5 / 7	1600	1750	1500	1650	3029	3229
	V450	2820	2820	4525	4525	135	135	135	135	5 / 5	5 / 5	1525	1750	1435	1650	3093	3293
	V500	3070	3070	5025	5025	135	135	135	135	5 / 5	5 / 5	1475	1725	1385	1635	3126	3326
	V550	3320	3320	5525	5525	135	135	135	135	5 / 5	5 / 5	1425	1500	1345	1420	3158	3358
3 / Stage full free lift	TF370 / TS370	1770	1770	3735	3735	763	763	1264	1264	5 / 5	5 / 5	1600	1750	1500	1650	3077	3277
	TF400 / TS400	1870	1870	4035	4035	863	863	1364	1364	5 / 5	5 / 5	1600	1750	1500	1650	3092	3292
	TF430 / TS430	1970	1970	4335	4335	963	963	1464	1464	5 / 5	5 / 5	1550	1750	1450	1650	3112	3312
	TF450 / TS450	2070	2070	4535	4535	1063	1063	1564	1564	5 / 5	5 / 5	1525	1750	1440	1650	3127	3327
	TF470 / TS470	2120	2120	4735	4735	1113	1113	1614	1614	5 / 5	5 / 5	1500	1750	1415	1650	3137	3337
	TF500 / TS500	2220	2220	5035	5035	1216	1216	1714	1714	5 / 5	5 / 5	1475	1725	1395	1625	3157	3357
	TF550 / TS550	2420	2420	5535	5535	1416	1416	1914	1914	5 / 5	5 / 5	1375	1425	1295	1335	3195	3395
	TF600 / TS600	2620	2620	6035	6035	1613	1613	2114	2114	5 / 5	5 / 5	1000	1000	930	930	3258	3458
	TF650 / TS650	2820	2820	6535	6535	1813	1813	2314	2314	5 / 5	5 / 5	950	950	890	890	3302	3502
	TF700 / TS700	3020	3020	7035	7035	2013	2013	2514	2514	5 / 5	5 / 5	675	675	625	625	3339	3539

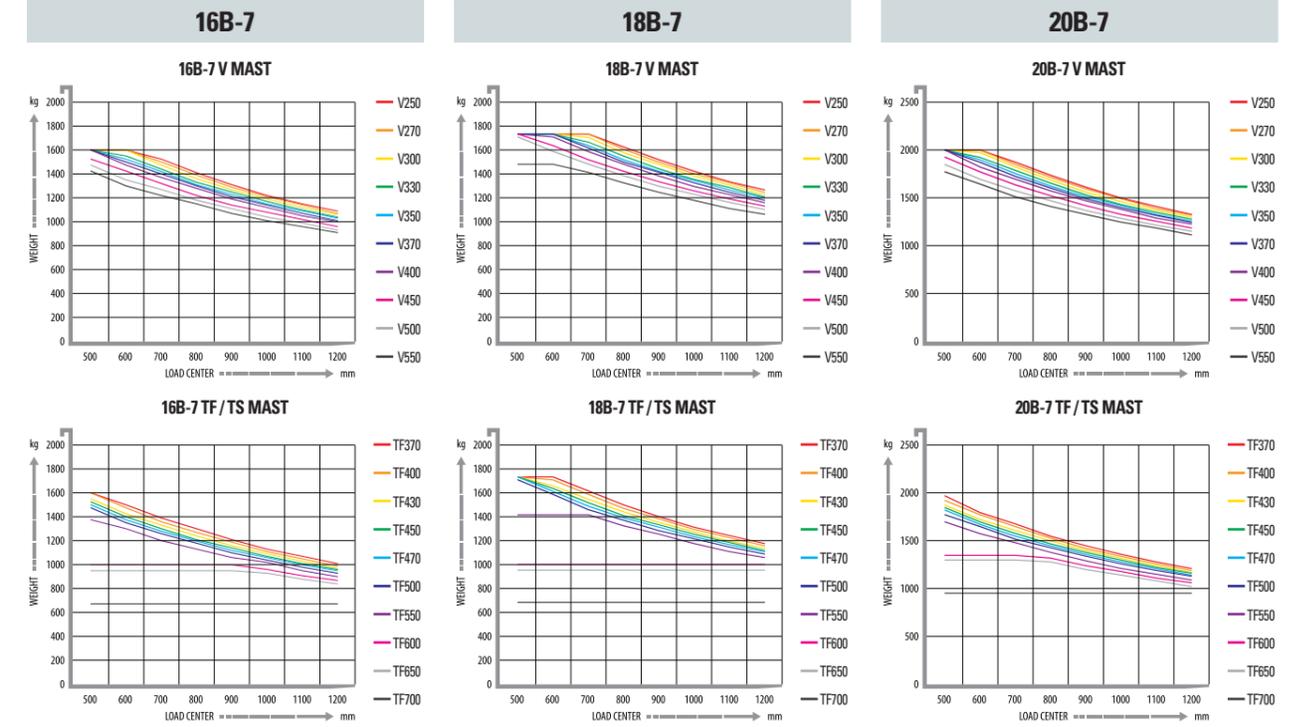
\* Standard

Mast Specification (20B-7)

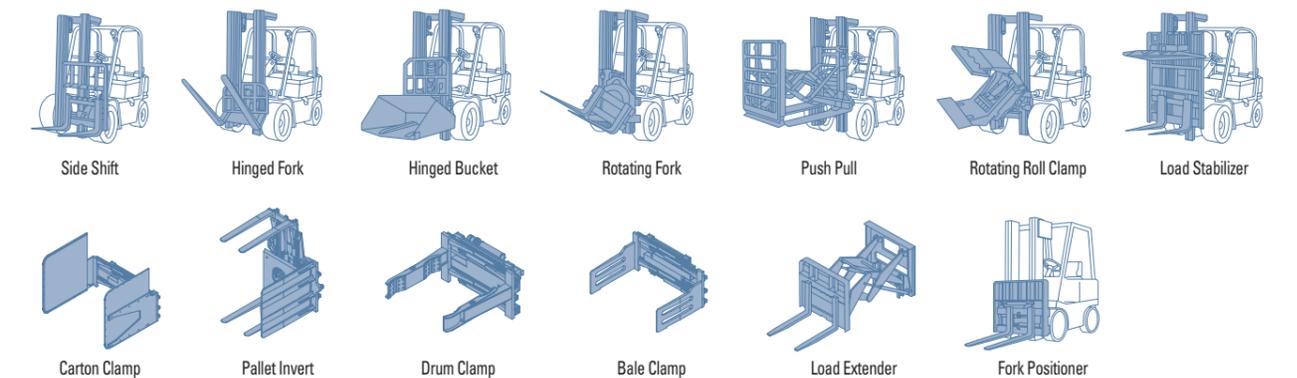
Mast Type	Overall Height (Lowered) (mm)		Maximum Fork Height (mm)		Free Lift		Tilt Angle (deg) Fwd / Bwd		Load Capacity without side shift at 500mm LC (kg)		Load Capacity with side shift at 500mm LC (kg)		Truck Weight (Unloaded) (kg)	
	20B-7	20B-7	20B-7	20B-7	With Backrest (mm)		Without Backrest (mm)		20B-7	20B-7	20B-7	20B-7	20B-7	20B-7
					20B-7	20B-7								
2 / Stage limited free lift	V250	1729	1729	2530	140	140	140	140	5 / 7	2000	1890	1890	3239	
	V270	1829	1829	2730	140	140	140	140	5 / 7	2000	1890	1890	3253	
	V300	1979	1979	3030	140	140	140	140	5 / 7	2000	1890	1890	3272	
	* V330	2129	2129	3330	140	140	140	140	5 / 7	2000	1890	1890	3292	
	V350	2229	2229	3530	140	140	140	140	5 / 7	2000	1890	1890	3305	
	V370	2329	2329	3730	140	140	140	140	5 / 7	2000	1890	1890	3318	
	V400	2479	2479	4030	140	140	140	140	5 / 7	2000	1890	1890	3342	
	V450	2829	2829	4530	140	140	140	140	5 / 5	1925	1825	1825	3406	
	V500	3079	3079	5030	140	140	140	140	5 / 5	1850	1770	1770	3438	
	V550	3329	3329	5530	140	140	140	140	5 / 5	1775	1715	1715	3471	
3 / Stage full free lift	TF370 / TS370	1779	1779	3740	777	777	1278	1278	5 / 5	1975	1865	1865	3389	
	TF400 / TS400	1879	1879	4040	877	877	1378	1378	5 / 5	1925	1825	1825	3405	
	TF430 / TS430	1979	1979	4340	977	977	1478	1478	5 / 5	1875	1785	1785	3425	
	TF450 / TS450	2079	2079	4540	1077	1077	1578	1578	5 / 5	1850	1760	1760	3440	
	TF470 / TS470	2129	2129	4740	1127	1127	1628	1628	5 / 5	1825	1745	1745	3449	
	TF500 / TS500	2229	2229	5040	1227	1227	1728	1728	5 / 5	1775	1705	1705	3469	
	TF550 / TS550	2429	2429	5540	1427	1427	1928	1928	5 / 5	1700	1630	1630	3507	
	TF600 / TS600	2629	2629	6040	1627	1627	2128	2128	5 / 5	1350	1290	1290	3571	
	TF650 / TS650	2829	2829	6540	1827	1827	2328	2328	5 / 5	1300	1240	1240	3615	
	TF700 / TS700	3029	3029	7040	2027	2027	2528	2528	5 / 5	950	900	900	3651	

\* Standard

Load Capacity



Various Attachments



Optional Items

- Mast**
    - 2-Stage mast (Max. Fork Height)(mm)
      - 16/18B-7
        - 3735 / 4035 / 4335 / 4535 / 4735 / 5035 / 5535 / 6035 / 6535 / 7035
      - 20B-7
        - 2525 / 2725 / 3025 / 3325 / 3525 / 3725 / 4025 / 4525 / 5025 / 5525
      - 20B-7
        - 2530 / 2730 / 3030 / 3330 / 3530 / 3730 / 4030 / 4530 / 5030 / 5530
    - 3-Stage mast (Max. Fork Height)(mm)
      - 16/18B-7
        - 3735 / 4035 / 4335 / 4535 / 4735 / 5035 / 5535 / 6035 / 6535 / 7035
      - 20B-7
        - 3740 / 4040 / 4340 / 4540 / 4740 / 5040 / 5540 / 6040 / 6540 / 7040
  - Dual free lift 3-Stage Mast (Max. Fork Height)(mm)**
    - 16/18B-7
      - 3735 / 4035 / 4335 / 4535 / 4735 / 5035 / 5535 / 6035 / 6535 / 7035
    - 20B-7
      - 3740 / 4040 / 4340 / 4540 / 4740 / 5040 / 5540 / 6040 / 6540 / 7040
  - Side Shift**
    - Side shift, Integral side shift
  - Valve & Hose Piping**
    - 3 Spool Internal & 4 Spool Internal Type
  - Dual Voltage** : 36/48 Volt
  - UL & CE** : UL Type "E" & "EE"
- Fork**
    - 16/18B-7(mm)
      - 750 / 850 / 900 / 1050 / 1200 / 1350 / 1500
    - 20B-7(mm)
      - 900 / 950 / 1000 / 1050 / 1200 / 1350 / 1500 / 1600
  - Overshoe** : 1300mm, 1500mm, 1700mm
  - Cold Storage** : Available at -30°C working area
  - Finger Tip Control**
    - Enhanced operator convenience
  - Tire**
    - Solid, Non-Marking